

**Work Order ID 111320****\*111320\***

Page 1

Monday, January 13, 2014 8:57:15 AM

Item ID: D3891-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021  
Start Date: 1/13/2014 Start Qty: 3.00 **\*3\*** Cust Item ID:  
Required Date: 1/15/2014 Req'd Qty: 3.00 **\*3\*** Customer:  
Reference:

Approvals: Process Plan: mf Date: 1/13-1- Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3891	A

100

0.00

**\*100\***

Waterjet

FLOW CNC Waterjet

**Memo**

1-Cut as per Dwg D3891-2

Dwg Rev: \_\_\_\_\_

Prog Rev: \_\_\_\_\_

2-Deburr if necessary

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Quality Control

**Memo**

0.00

mf 14-01-23  
see a/o 109835  
was closed/  
costed  
by accident

Monday, January 13, 2014 8:57:15 AM

**\*1 1 1320\***

Page 2

Stop **\*NR2\***

[illegible]

# Work Order ID 111320

Monday, January 13, 2014 8:57:15 AM

**\*111320\***

Page 3

Item ID: D3891-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021  
Start Date: 1/13/2014 Start Qty: 3.00 **\*3\*** Cust Item ID:  
Required Date: 1/15/2014 Req'd Qty: 3.00 **\*3\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
<b>*150*</b>						(3)			FF
Small Fab	Memo	0.00							13-01-14
Small Fab	1- Bond gasket to smooth side of panel as per dwg A/R 3M 1300 adhesive Batch: <u>127443</u>								
160									
<b>*160*</b>						3			
QC	Memo	0.00							
Quality Control									
170									
<b>*170*</b>									
Packaging	Identify as per dwg & Stock Location: <u>201B</u>	0.00							14/01/30 (3)
Packaging	Memo	0.00							

*De*



**Work Order ID 111320**

Monday, January 13, 2014 8:57:16 AM

**\*111320\***

Page 4

Item ID: D3891-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021  
Start Date: 1/13/2014 Start Qty: 3.00 **\*3\*** Cust Item ID:  
Required Date: 1/15/2014 Req'd Qty: 3.00 **\*3\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

MCJ 14 02 03

VL 1401.31

# Picklist Print

Monday, January 13, 2014 8:57:14 AM

Page 1

Work Order ID: 111320

Parent Item: D3891-042

Parent Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021

Start Date: 1/13/2014

Required Date: 1/15/2014

Start Qty: 3.00

Required Qty: 3.00

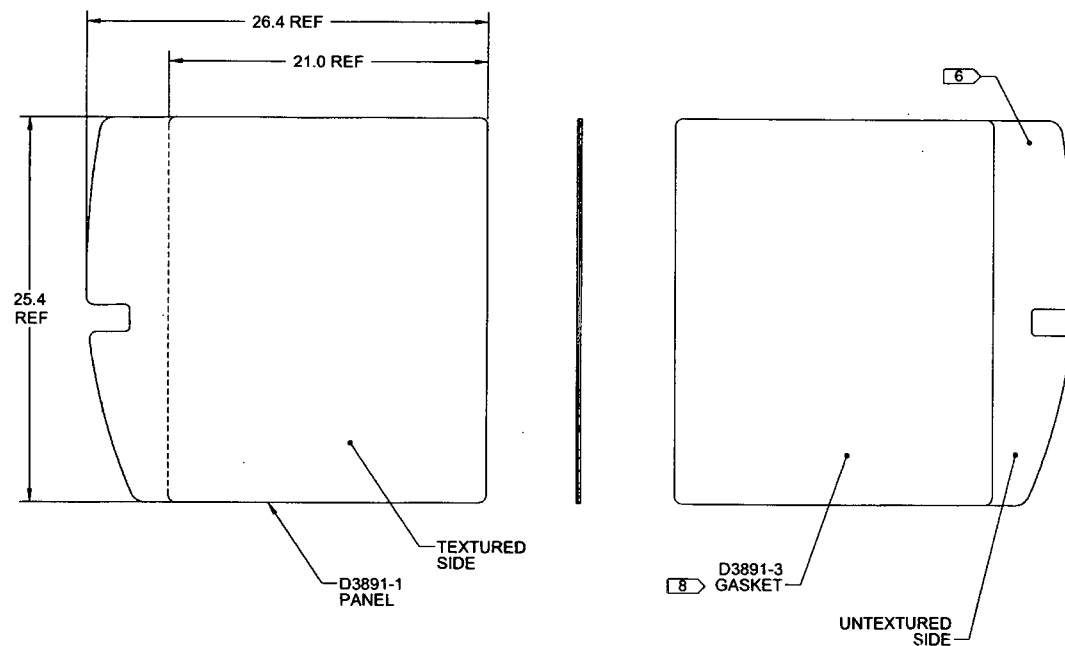
Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET	<i>A.</i>	Purchased	No			100	sf	1,461.9900	3.8097	14			
<i>was cut on #</i>													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				MAT019		1461.99							
				124866		906							
				m126425		555.99							
<i>X</i> D3891-4 Gasket		Manufactured	No		<i>110886</i>	140	Each	0.0000	1	3			
										3			
													<i>FF 13-01-14</i>



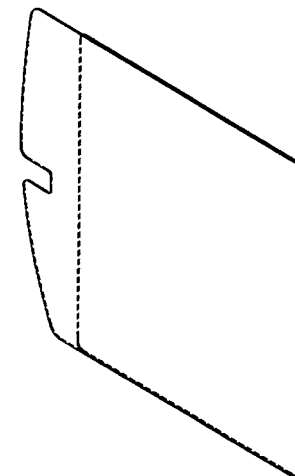
## PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3891-041	PANEL, FWD LH
2	1	D3891-1	PANEL
3	1	D3891-3	GASKET
4	A/R	3M 1300	ADHESIVE

**D3891-041 PANEL, FWD LH**

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-041" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 3.67 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.



WF  
# 111320  
14-01-13

RELEASED  
9/26/16

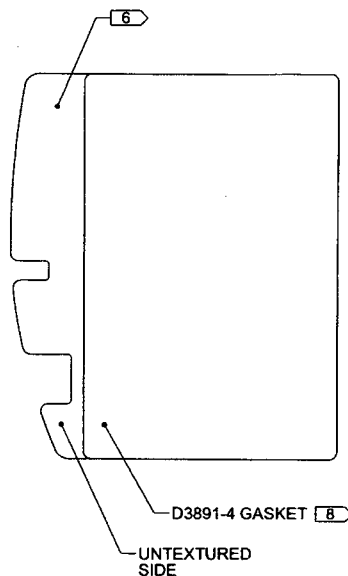
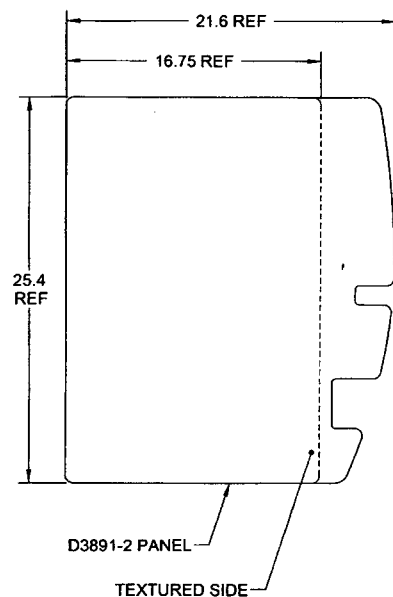
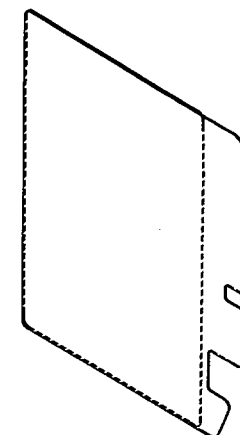
A	NEW ISSUE	CP	09.05.01	
REV.	DESCRIPTION		BY DATE	
DESIGN	JP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	JP			
CHECKED	JP			
MFG. APPR.	JP		REV. A	
APPROVED	JP		SHEET 1 OF 6	
DE APPR.	JP		SCALE	
DATE	09.05.01		PANEL, FWD	NTS
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## PARTS LIST

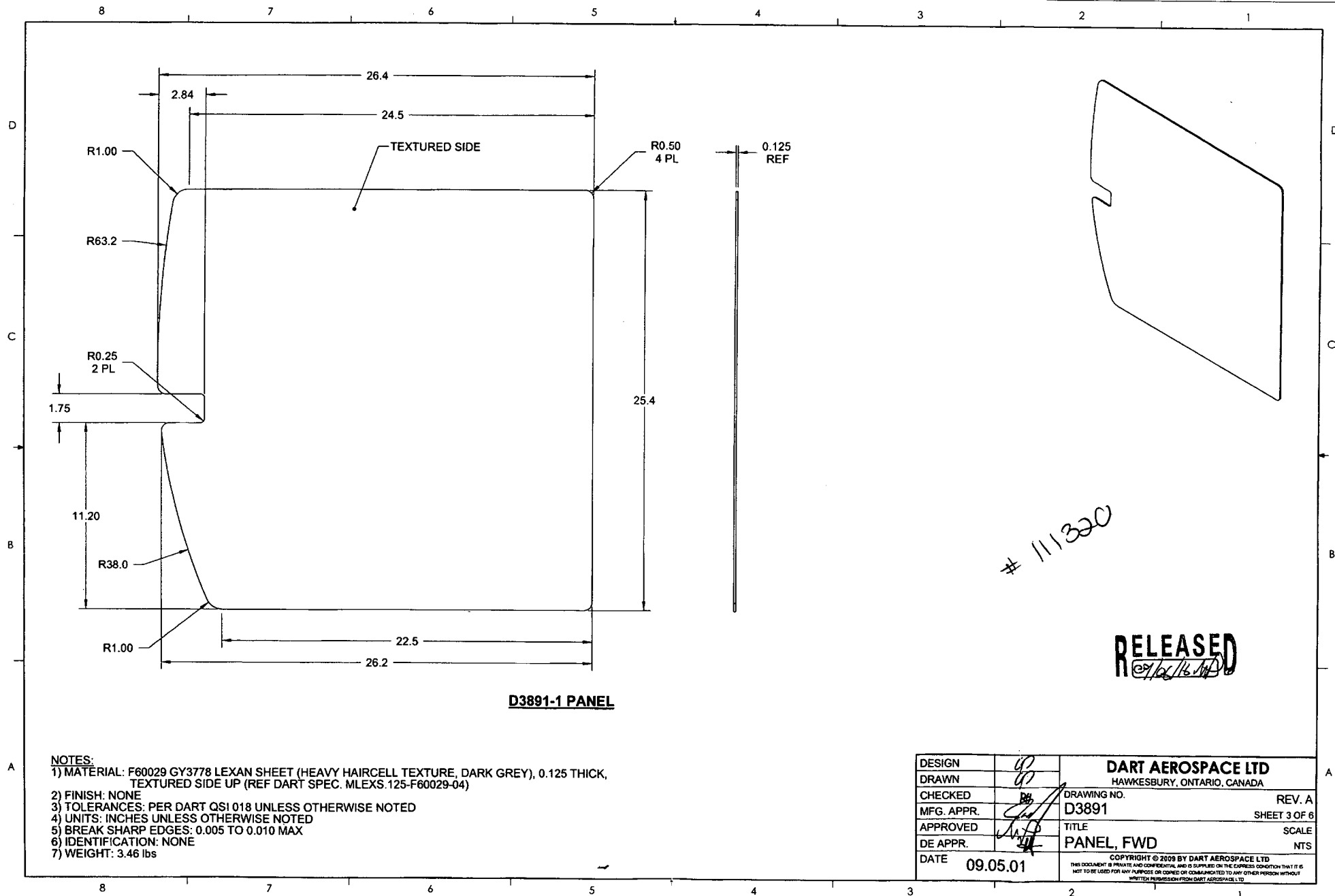
ITEM	QTY	P/N	DESCRIPTION
1	X	D3891-042	PANEL, FWD RH
2	1	D3891-2	PANEL
3	1	D3891-4	GASKET
4	A/R	3M 1300	ADHESIVE

**D3891-042 PANEL, FWD RH**

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-042" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 2.93 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.

DESIGN	GP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	GP	DRAWING NO.	REV. A
CHECKED	RE	D3891	SHEET 2 OF 6
MFG. APPR.	RE	TITLE	SCALE
APPROVED	RE	PANEL, FWD	NTS
DE APPR.	RE	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.05.01		



# 111320

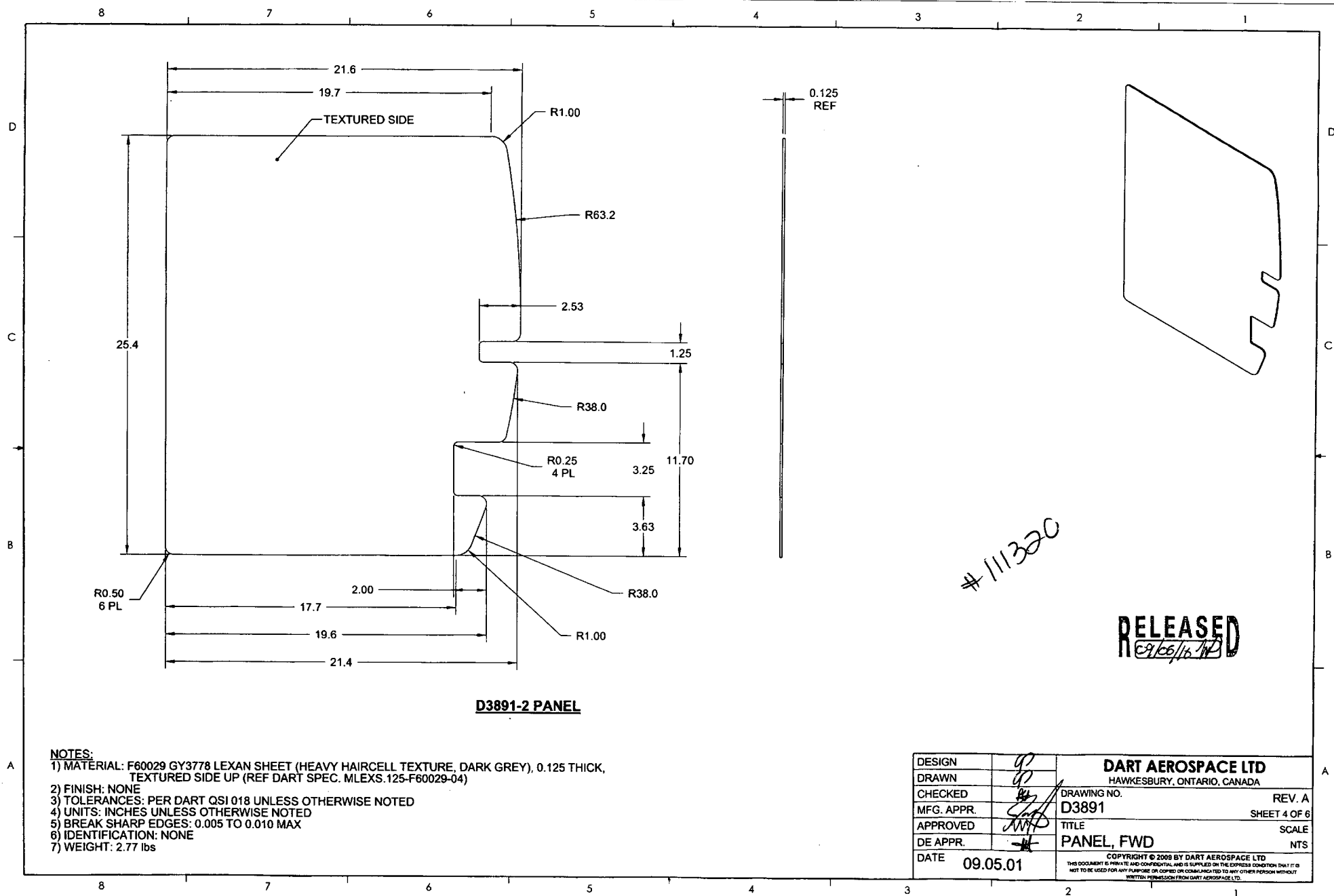
RELEASED  
07/06/16

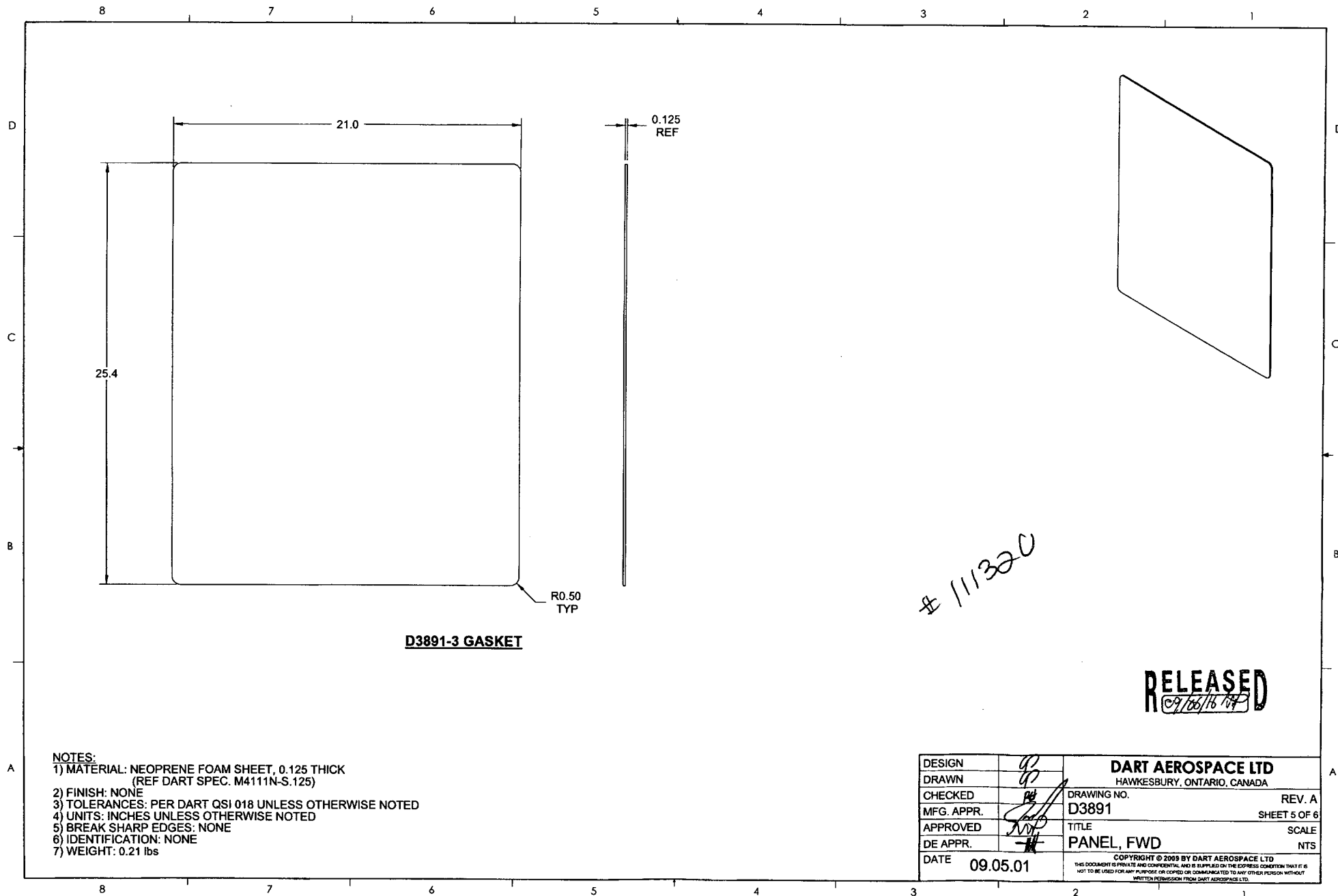
**D3891-1 PANEL**

**NOTES:**

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.46 lbs

DESIGN	DB	<b>DART AEROSPACE LTD</b>	
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CHECKED	DB	DRAWING NO.	REV. A
MFG. APPR.	DB	D3891	SHEET 3 OF 6
APPROVED	DB	TITLE	SCALE
DE APPR.	DB	PANEL, FWD	NTS
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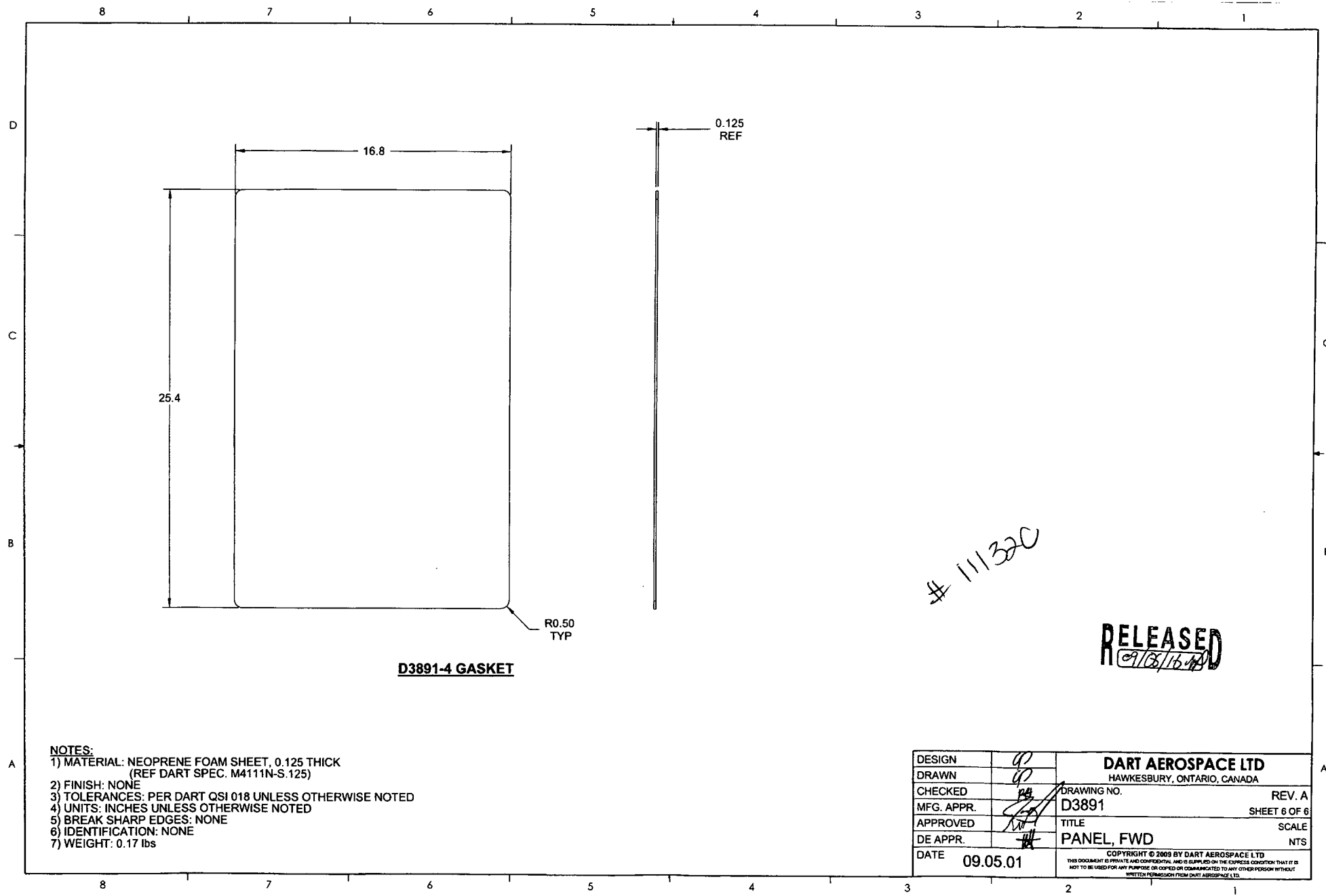
**NOTES:**

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK  
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs

**RELEASED**  
09/05/16

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3891	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
DATE	09.05.01	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





# 111320

RELEASED  
 9/13/16-40

DESIGN	<i>00</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>00</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>00</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>00</i>	D3891	SHEET 6 OF 6
APPROVED	<i>00</i>	TITLE	SCALE
DE APPR.	<i>00</i>	PANEL, FWD	NTS
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Split

Ship Dec 6

Work Order ID 109835-2

\*109835\*

Page 1

December-03-13 8:36:22 AM

Item ID: D3891-042

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Panel Fwd LH - Sub-Component Off#D350-766-021

Start Date: 12/03/13 Start Qty: 3.00 \*3\*

Cust Item ID:

Required Date: 12/10/13 Req'd Qty: 3.00 \*3\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan: MLC

Date: 13-12-03 Tooling:

Date:

Stop \*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3891	A
-------	---

100

0.00

\*100\*

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3891-2

Dwg Rev: A

Prog Rev: A

Grey Leron 125

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

5 0 Jm 13-12-4

111320

5 0 Jm 13-12-4



# Work Order ID 109835

December-03-13 8:36:22 AM

**\*109835\***

Page 2

Item ID: D3891-042

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021

Start Date: 12/03/13 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 12/10/13 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan: Date:

Tooling: Date:

Stop **\*NR2\***

QC: Date:

SPC (Y/N): Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code

Accept Reject Reject Insp.  
Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

130

0.00

**\*130\***

Small Fab

Memo

0.00

Small Fab

Deburr if necessary

140

Pick Kit

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

Stop  
13/12/14

0.00  
N/A  
Sim

5

2

FF  
13-12-06

# Work Order ID 109835

December-03-13 8:36:22 AM

**\*109835\***

Page 3

Item ID: D3891-042

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021

Start Date: 12/03/13 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 12/10/13 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

0.00

**\*150\***

Small Fab

Memo

0.00

Small Fab

1- Bond gasket to smooth side of panel as per dwg  
A/R 3M 1300 adhesive Batch: 127443

160

QC5- Inspect part completeness to step on W/O

0.00

**\*160\***

QC

Memo

0.00

Quality Control

170

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

**\*170\***

Packaging

Memo

0.00

Packaging

*2*  
*was closed / costed.*  
*see w/o.*  
*#109835*  
*mf.*  
*13-12-06*

**Work Order ID 109835**

December-03-13 8:36:22 AM

**\*109835\***

Page 4

Item ID: D3891-042

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021

Start Date: 12/03/13 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 12/10/13 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling:

Date:

Run Start **\*NR1\***

QC: Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

# Picklist Print

December-03-13 8:36:25 AM

Work Order ID: 109835

\*109835\*

Parent Item: D3891-042

\*D3891-042\*

Parent Item Name: Panel Fwd LH - Sub-Component Of#D350-766-021

Start Date: 12/03/13

Required Date: 12/10/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,613.752	3.8097	14.412			
*MI FXS 125-F60029-04*													
GE PLASTICS LEXAN SHEET													

\*\*

12-13-12-4

## Location

## Loc Qty

## Loc Code

MAT019

1613.752

124866

286.792

m126425

1326.96

126425

D3891-4

Manufactured

No

140

Each

3.0000

1

3

\*\*

FF 13-12-04

\*D3891-4\*

Gasket

## Location

## Loc Qty

## Loc Code

ST157

3

69380

1

95539

2

2

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	107855
<b>Description:</b> Panel		<b>Part Number:</b>	D3891-2
<b>Inspection Dwg:</b> D3891 <b>Rev:</b> A		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

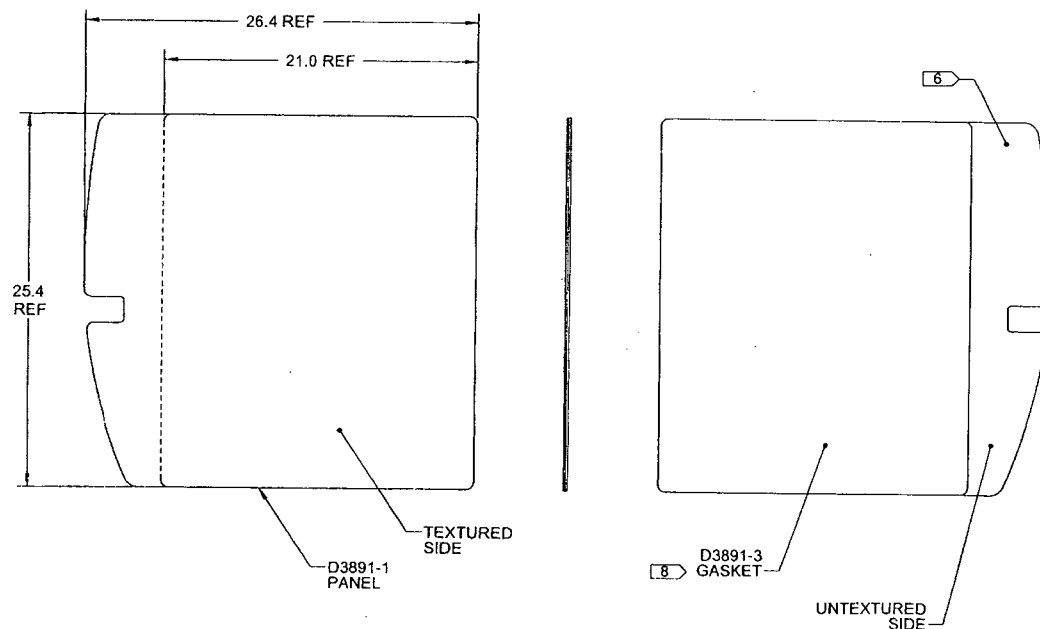
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.6	+/-0.100	21.6"	-		T	James
19.7	+/-0.100	19.7"	-		T	
2.53	+/-0.030	2.53"	-		V	James
1.25	+/-0.030	1.25"	-		V	
11.70	+/-0.030	11.70"	-		T	
3.25	+/-0.030	3.25"	-		V	
3.63	+/-0.030	3.63"	-		V	
2.00	+/-0.030	2.00"	-		V	
17.7	+/-0.100	17.7"	-		T	
19.6	+/-0.100	19.6"	-		T	
21.4	+/-0.100	21.4"	-		T	
25.4	+/-0.100	25.4"	-		T	
0.125	+/-0.010	0.125"	-		V	

<b>Measured by:</b>	JM	<b>Audited by:</b>	SHD	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	13-12-14	<b>Date:</b>	13 DEC 14	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue      P/O D3891-042	KJ	

## PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3891-041	PANEL, FWD LH
2	1	D3891-1	PANEL
3	1	D3891-3	GASKET
4	A/R	3M 1300	ADHESIVE

**D3891-041 PANEL, FWD LH**

## NOTES:

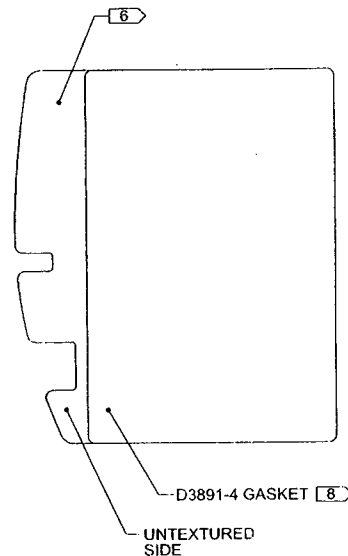
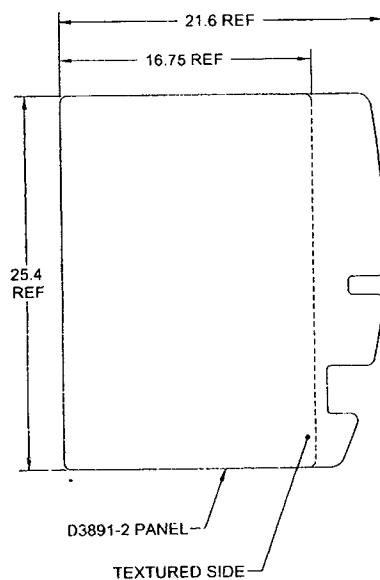
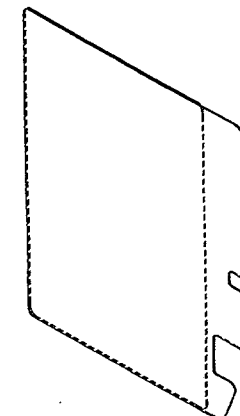
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-041" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 3.67 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.

A	NEW ISSUE	CP	09.05.01
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.01		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3891	REV. A
TITLE PANEL, FWD	SHEET 1 OF 6
SCALE NTS	
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## PARTS LIST

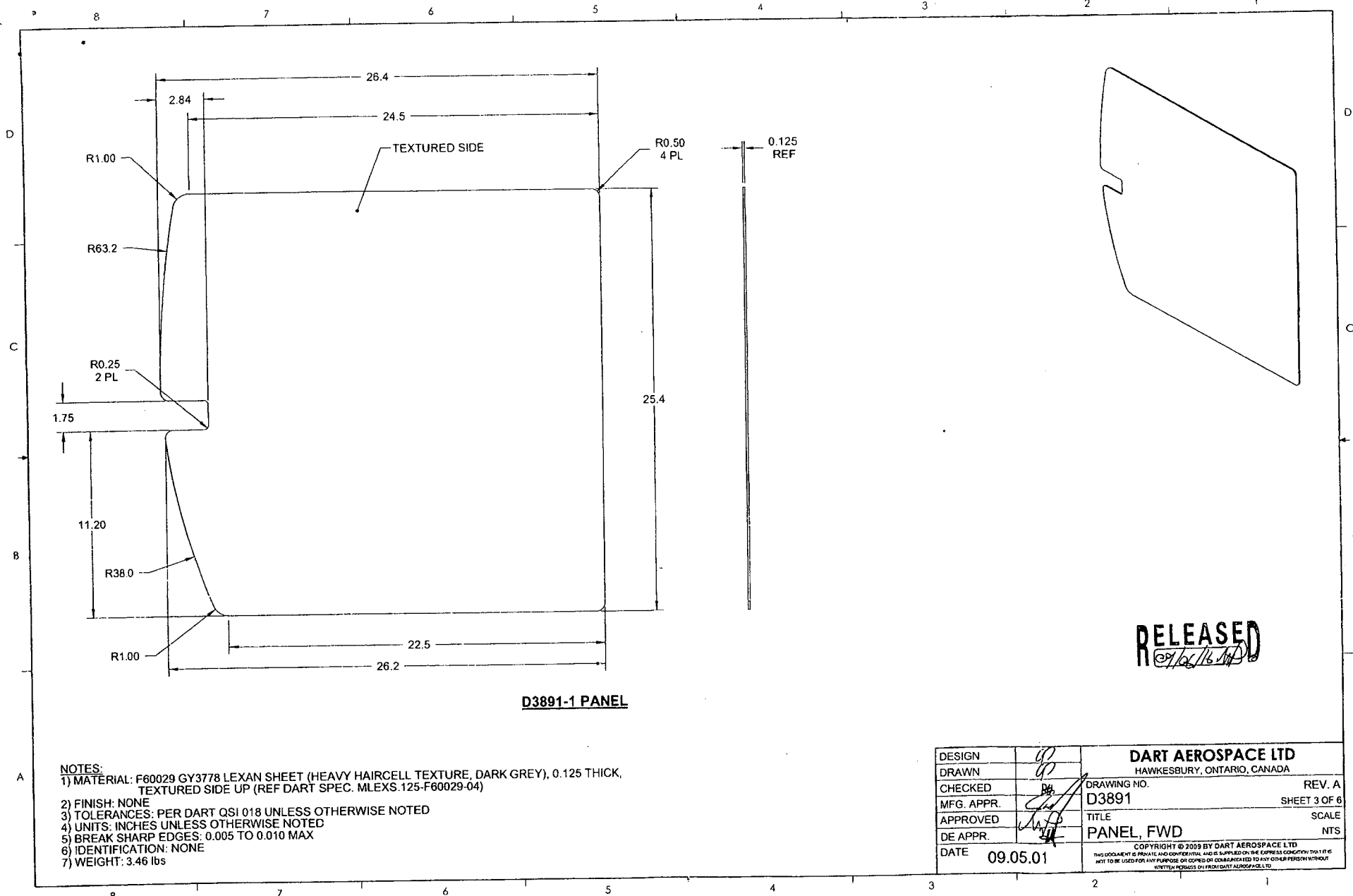
ITEM	QTY	P/N	DESCRIPTION
1	X	D3891-042	PANEL, FWD RH
2	1	D3891-2	PANEL
3	1	D3891-4	GASKET
4	A/R	3M 1300	ADHESIVE

**D3891-042 PANEL, FWD RH****RELEASED**  
09/05/01

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-042" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 2.93 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3891</b>	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>PANEL, FWD</b>	NTS
DATE	<b>09.05.01</b>	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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**D3891-1 PANEL**

**RELEASED**  
09/06/01

**NOTES:**

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.46 lbs

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MFG. APPR.		D3891	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
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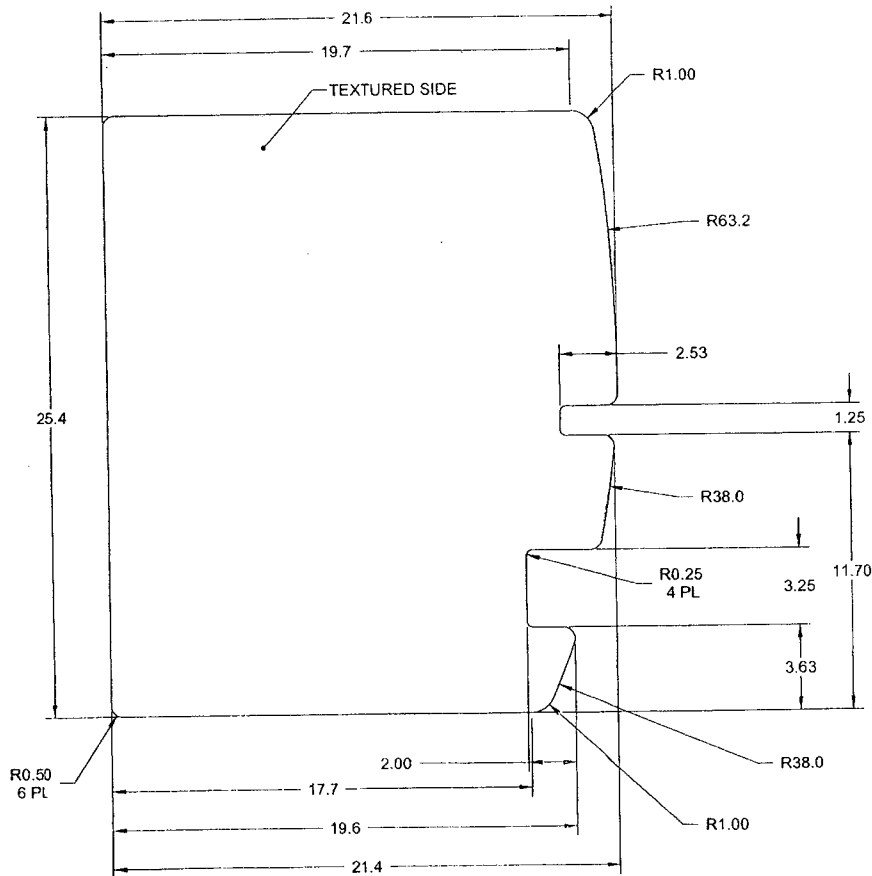
8 7 6 5 4 3 2 1

D

C

B

A



**D3891-2 PANEL**

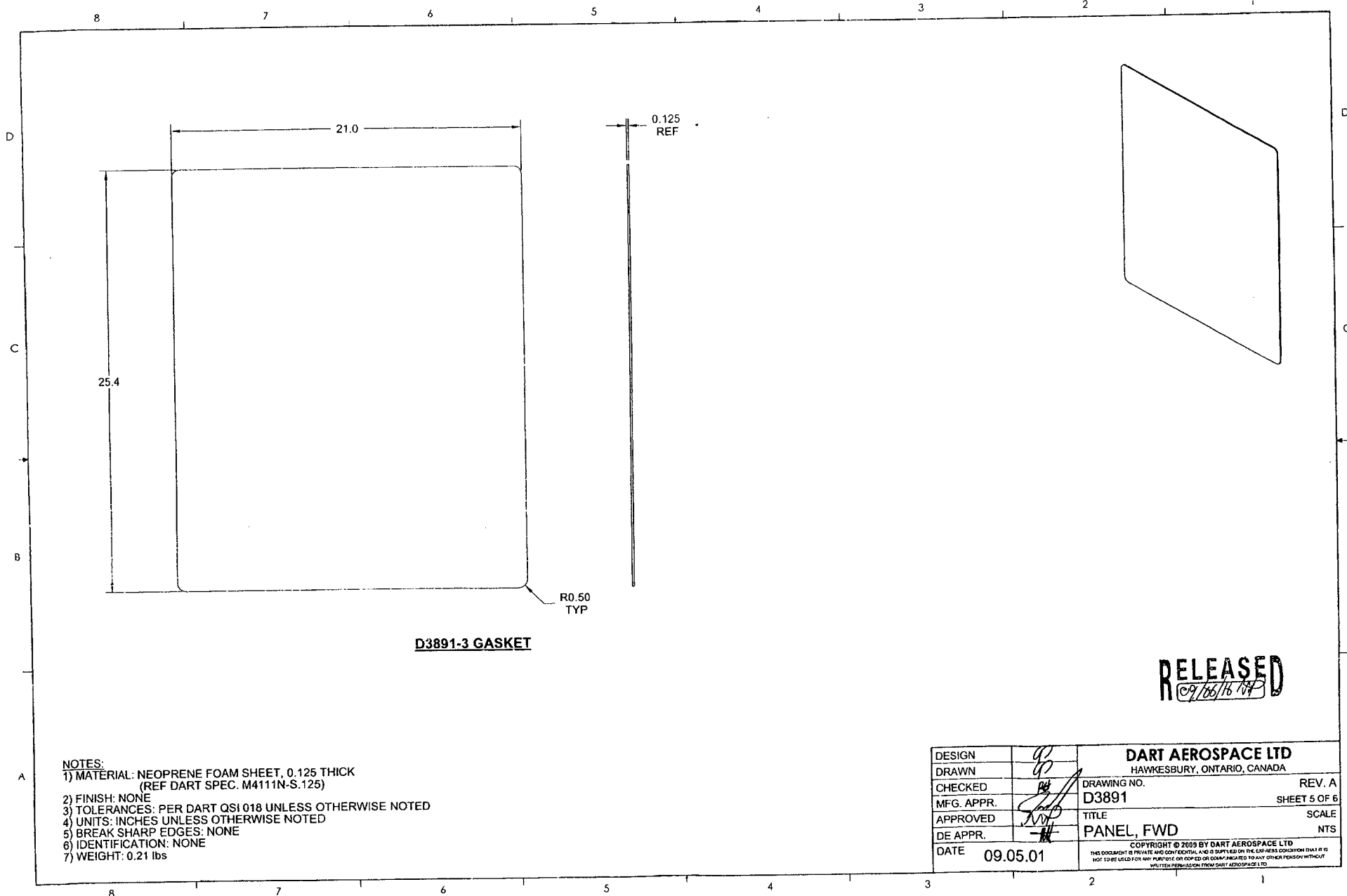
**RELEASED**  
09/05/01

**NOTES:**

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.77 lbs

DESIGN	GP	<b>DART AEROSPACE LTD</b>	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. A
MFG. APPR.	GP	D3891	SHEET 4 OF 6
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	PANEL, FWD	NTS
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8 7 6 5 4 3 2 1

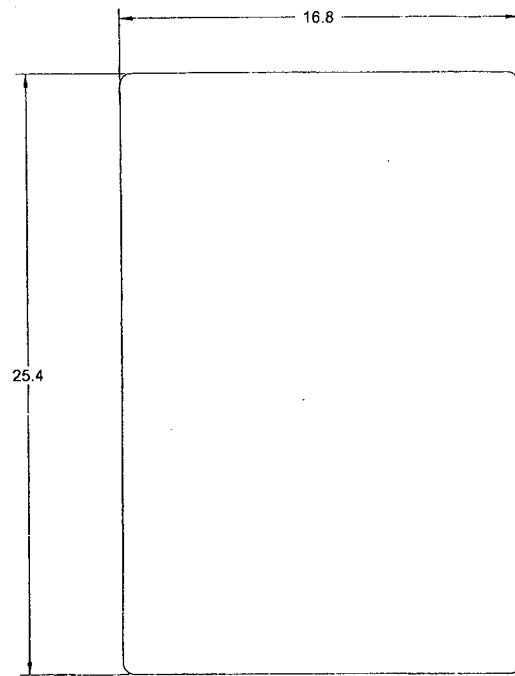


**NOTES:**

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK  
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs

**RELEASED**  
09/06/16

DESIGN		<b>DART AEROSPACE LTD</b>	
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MFG. APPR.		D3891	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
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**D3891-4 GASKET**

**RELEASED**  
09/08/16

**NOTES:**

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK  
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.17 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D3891	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
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